

## CLAIMS

Claim 1 (original) Lathe with pieces manipulating device, of the kind that includes at least a head (2), and at least a tool-bearing turret (13), incorporating on longitudinal guides (5) at least a trolley (6) holding a manipulating device (7) for the incorporation and collection of the pieces (3) to be machined, characterized in that a tool-bearing turret (13) is situated on the same trolley (6) holding the manipulating device (7), for the machining of the pieces (3).

Claim 2-5 (cancelled)

Claim 6 (currently amended) Lathe with pieces manipulating device, according to ~~the first~~ claim 1, characterized in that the head (2) is situated fixedly on the structure (1) of the lathe bench, establishing the actuation of the mentioned head from independent activation means (15) by a transmission (16).